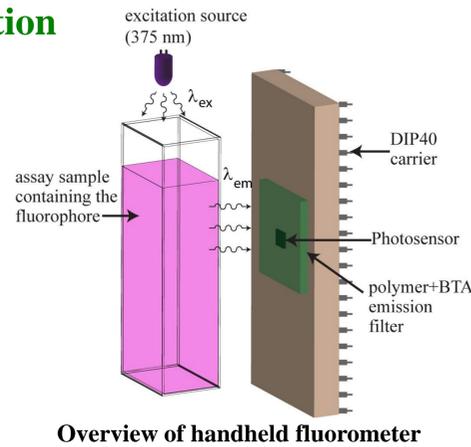


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## Introduction

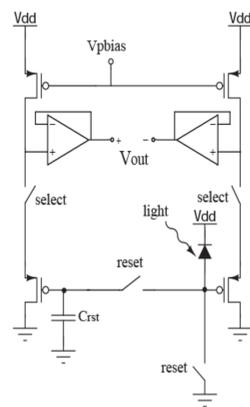
- Fluorescence sensing is a powerful tool in modern biology and is used in many applications including DNA analysis, pathogen detection, drug delivery, cell imaging and counting and monitoring ion concentration
- Fluorescence measurements require excitation light, emission filter and a detector
- Platform for microscale fluorometry. Everything except the light source fits inside 1mm<sup>3</sup>.



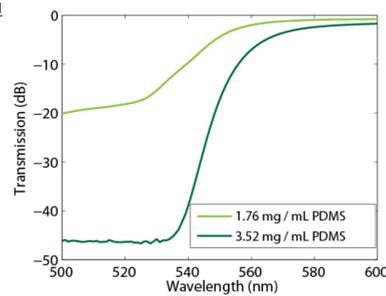
Overview of handheld fluorometer

## Fluorometer = custom filter + detector + LED

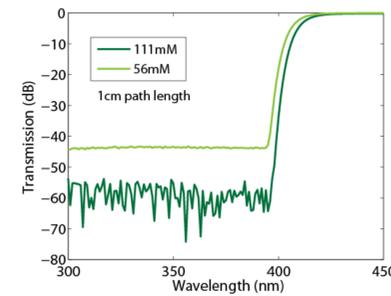
- Fluorometer consists of a CMOS active pixel sensor with in-pixel CDS, coupled with a custom chromophore-polymer emission filter and a UV LED as the excitation source.
- Detector is differential active pixel sensor
  - Differential readout minimizes correlated noise sources
  - Fabricated in 0.5 μm 2-poly, 3-metal CMOS process
- Filter is a chromophore in polymer matrix cast onto die.
- Two filters fabricated with long pass characteristics (cut on @ 400nm and 540nm)
- Both filters proven to be biocompatible



Differential active pixel sensor



Sudan II in PDMS

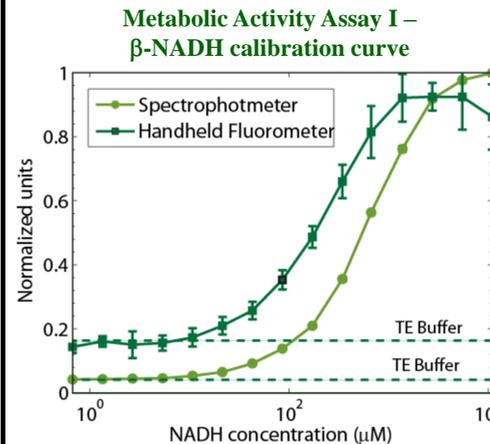


BTA in toluene

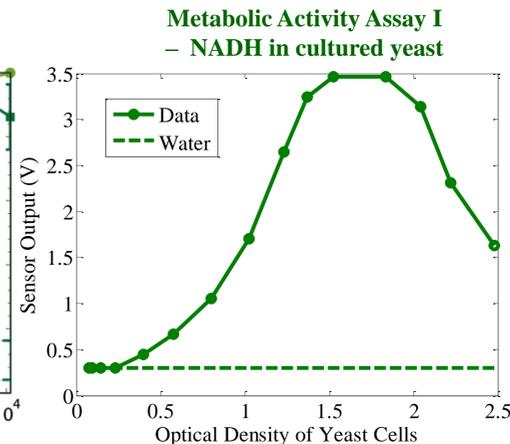
SUMMARY OF DIFFERENTIAL ACTIVE PIXEL SENSOR CHARACTERISTICS

Readout noise	175.3 μV
Reset noise	360 μV
Supply voltage	5 V
Power consumption	68 μW
Dynamic range	59 dB
Maximum signal	3.5 V
Dark signal	4.1 mV/s
Conversion gain	530 nV/e <sup>-</sup>
Detection limit	2.2 × 10 <sup>-8</sup> photons/cm <sup>2</sup>

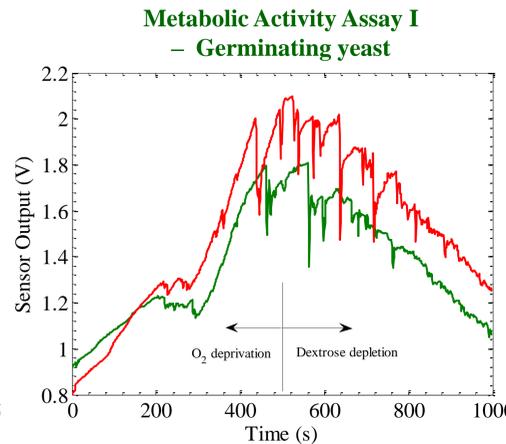
## Experimental Results



- Excited with 375nm, peak emission @ 460nm (blue). BTA is used in emission filter
- Serial dilution of β-NADH from 17.62mM to 1.08μM
- β-NADH calibration compared with measurements from a standard spectrophotometer

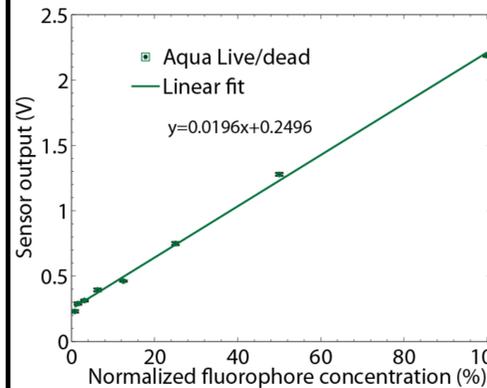


- Yeast cells cultured for 2 days @ 37°C
- Yeast concentration determined using optical density measured in a standard spectrophotometer
- Optical density ∝ cell concentration
- Sensor V ∝ NADH concentration



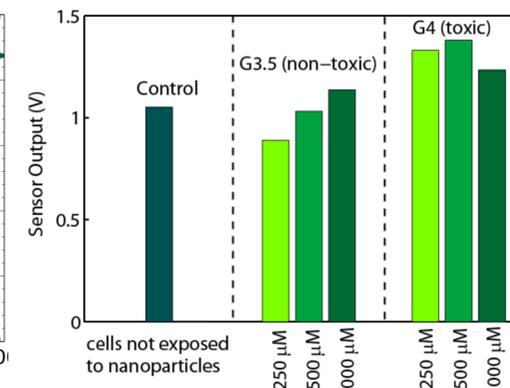
- Dry yeast added to warm dextrose solution
- As O<sub>2</sub> supply ↓ NADH level ↑
- As dextrose ↓ NADH level ↓

## Cytotoxicity Assay - Calibration Curve



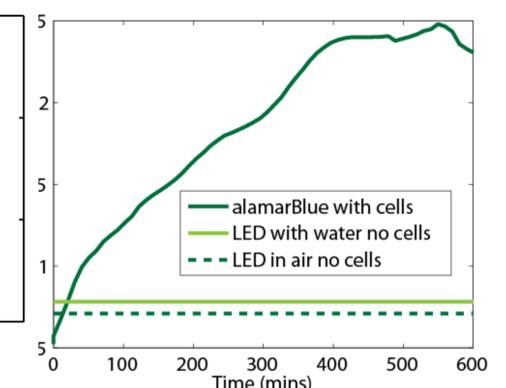
- Excited with 375nm, peak emission @ 526nm (green). BTA is used in emission filter
- Serial dilution of Aqua live/dead reagent from 100% to 12% of recommended dosage shows good linear fit.

## Cytotoxicity Assay



- Cells exposed to two different PAMAM dendrimers (nano-particles), control not exposed to any nano-particles
- Compromised cells produce greater fluorescence intensity

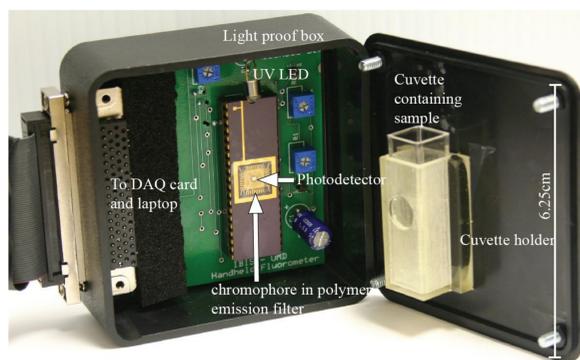
## Metabolic Activity Assay II - Alamar Blue



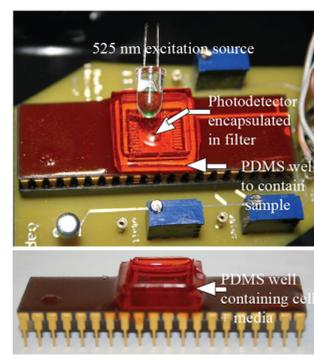
- Excited with green light, peak emission @ 595nm Sudan II is used in emission filter
- BAOSMC cells cultured in PDMS well on top of chip overnight in 37°C, 5%CO<sub>2</sub>.
- Metabolically active cells reduce non-fluorescent form to fluorescent form.

## Experimental Configuration

- Configuration for excitation light provided by external LED and standard cuvette as sample holder



- Configuration for excitation light provided by external LED and custom well as sample holder



## Summary

- Experimental results shown for three biochemical assays
- System is portable, easy to use and can be fabricated using standard processes and micro-fabrication steps.
- Miniaturization of costly laboratory equipment → useful for lab-on-chip applications.
- Can serve as a platform for future applications in microfluorometry.

## Acknowledgements

- MOSIS service for chip fabrication. This chip was used in teaching an undergraduate VLSI course
- E. Smela and H. Ji
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