

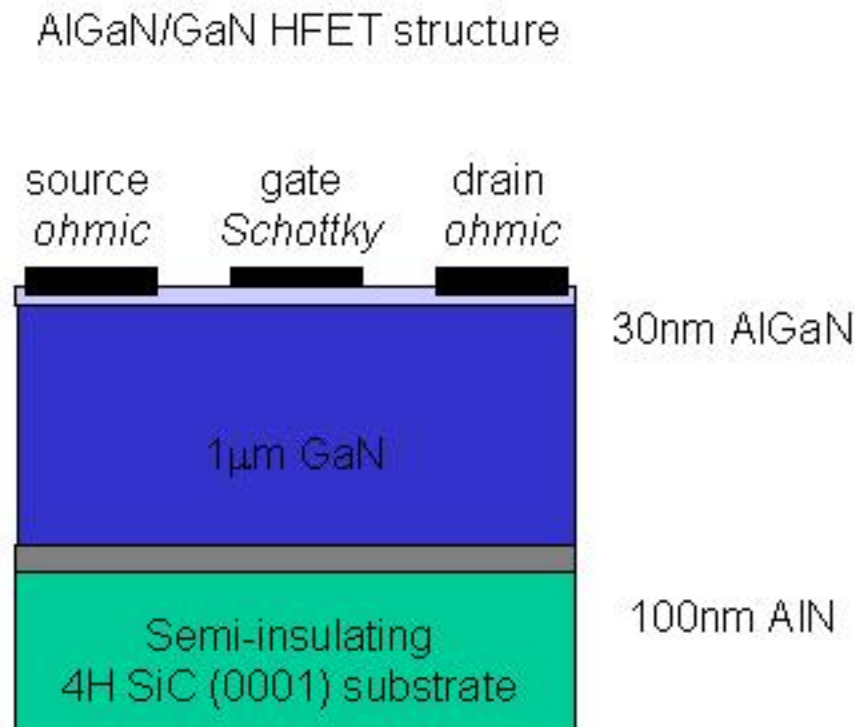
Process Sensing and Simulation for GaN-based Semiconductor Electronics

Raymond A. Adomaitis, Soon Cho, Gary W. Rubloff (UMd)

Michael Aumer, Darren Thomson, Deborah Partlow (Northrop Grumman)

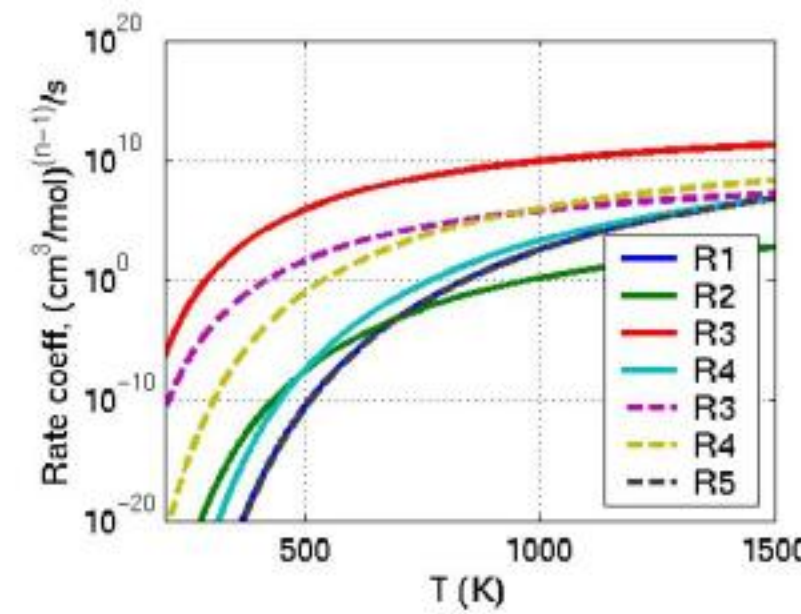
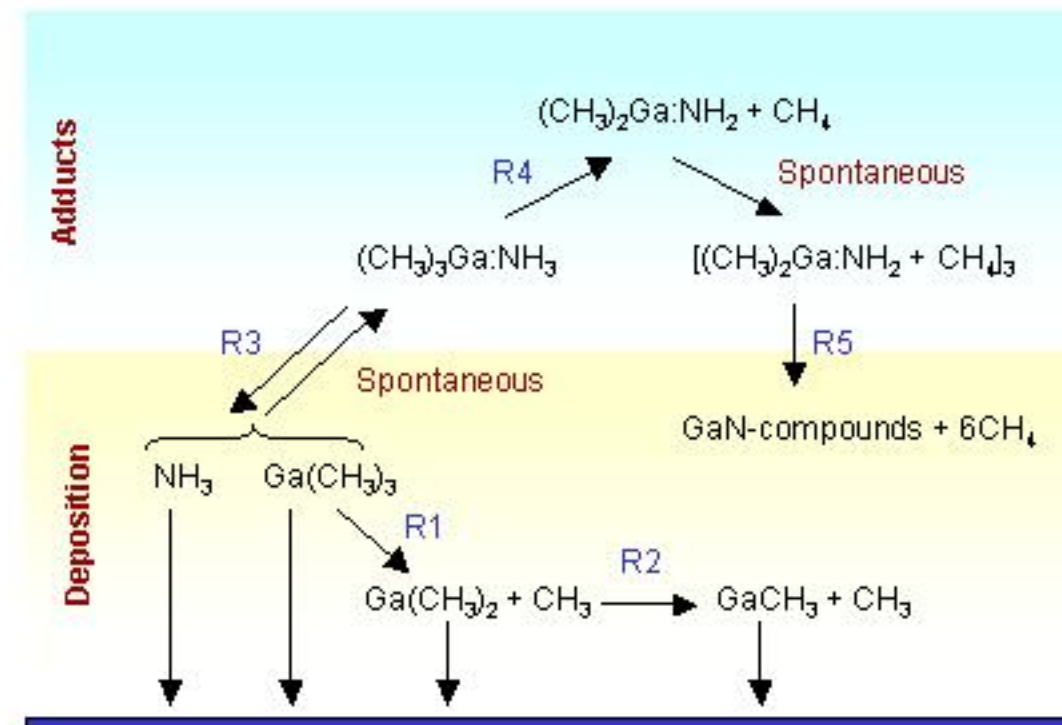
BACKGROUND

GaN electronic devices have great potential for high-frequency, high temperature, high power density applications, such as radar electronics



THE CHALLENGE

Growth of GaN epitaxial films and GaN-based alloys with uniformity and quality constraints that are much higher relative to optoelectronic applications



PROJECT IMPACT

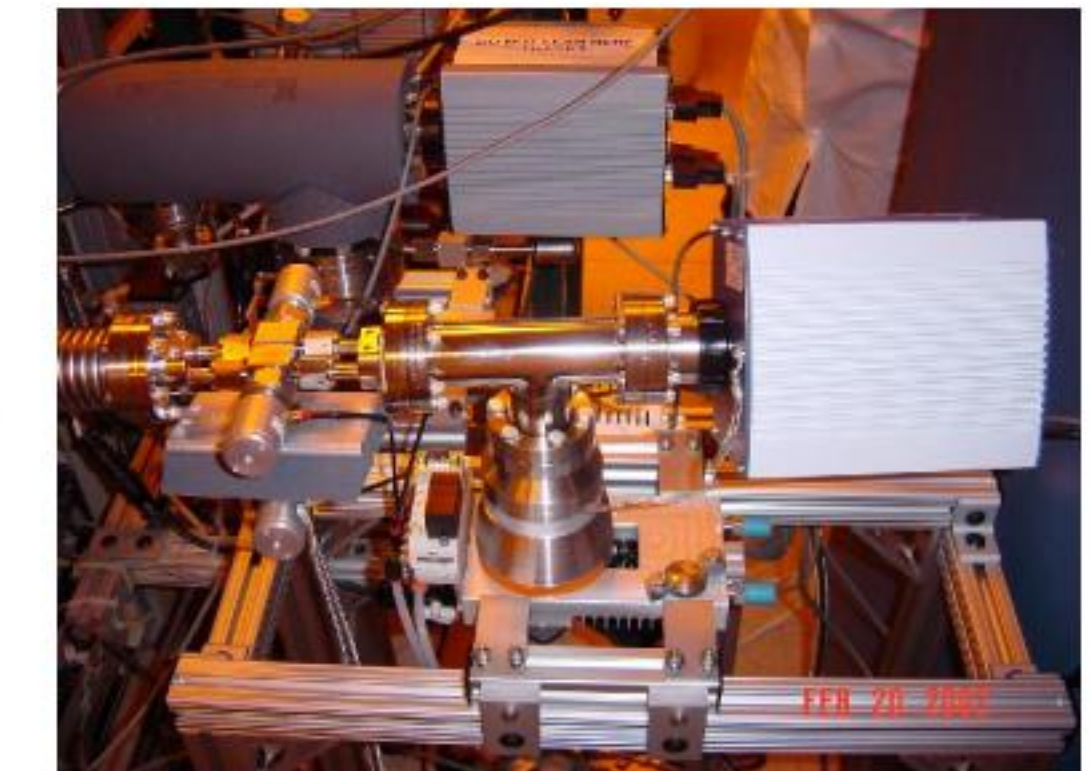
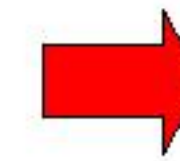
Process sensing, simulation, and control solutions applicable to other semiconductor devices fabrication processes

APPROACH

Joint research program initiated in Fall, 2001 and continuing through 2002 between Northrop Grumman and the University of Maryland

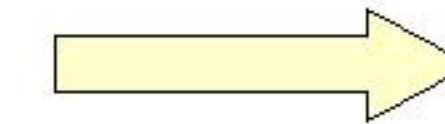
Sensing

- Phase 1:** In-situ real-time sensing of the GaN MOCVD using downstream mass spectrometry
- Phase 2:** Synchronized capture of the equipment state signals in time with chemical sensor information
- Phase 3:** Sensor implementation for manufacturing process control

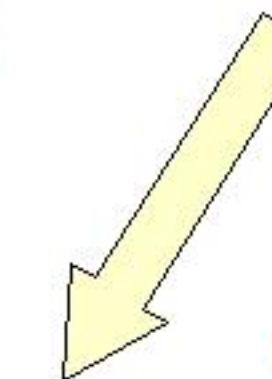
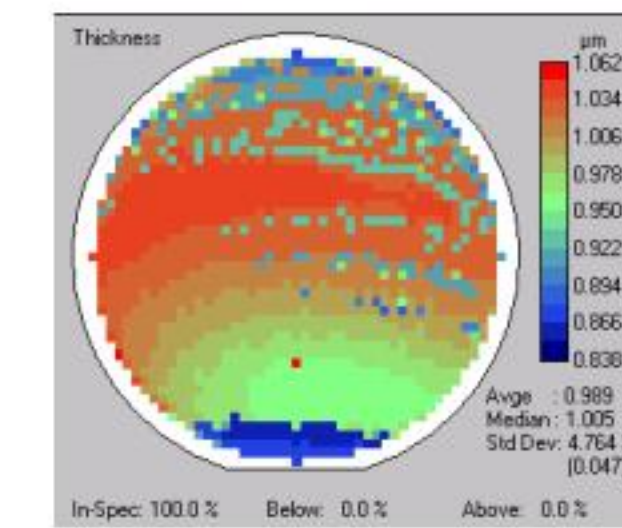


Simulation

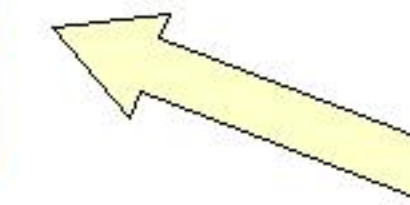
- Phase 1:** Characterization of the GaN process to determine which chemical and transport processes are critical
- Phase 2:** Gas-phase transport modeling to evaluate reactor design alternatives and interpret sensor signals
- Phase 3:** Model-based process optimization/design



CVD process operations leading to spatially nonuniform film growth



Object-oriented CVD simulation tools for diagnosing factors responsible for nonuniformity



Simulation-based process recipe optimization; assessment of design alternatives

